

I/O For Packing Application

DM1_D00	1# Solenoid Valve For Vacuum
DM1_D01	2# Solenoid Valve For Vacuum
DM1_D02	1# Solenoid Valve For Intake
DM1_D03	2# Solenoid Valve For Intake
DM1_D04	Connected ENC-I2
DM1_D05	Conveyor Belt
DM1_D06	Unallocated
DM1_D07	Unallocated
DM2_D08	Warning Light
DM2_D09	Running Light
DM2_D010	Waiting Light
DM2_D011	Unallocated
DM2_D012	Unallocated
DM2_D013	Unallocated
DM2_D014	Unallocated
DM2_D015	Unallocated
DM1_DI0	Occupied
DM1_DI1	Occupied
DM1_DI2	1# Digital Pressure Switch (For Vacuum Pressure)
DM1_DI3	2# Digital Pressure Switch (For Vacuum Pressure)
DM1_DI4	Photoelectric Sensor
DM1_DI5	Unallocated
DM1_DI6	Unallocated
DM1_DI7	Unallocated
DM2_DI8	Emergency Stop
DM2_DI9	Start
DM2_DI10	Suspend
DM2_DI11	Reset
DM2_DI12	Unallocated
DM2_DI13	Unallocated
DM2_DI14	Unallocated
DM2_DI15	Unallocated

I/O For Pick-And-Place Application

DM1_D00	Unallocated
DM1_D01	Unallocated
DM1_D02	Unallocated
DM1_D03	Unallocated
DM1_D04	Connected ENC-I2
DM1_D05	Warning Light
DM1_D06	Running Light
DM1_D07	Waiting Light
DM2_D00	Unallocated
DM2_D01	Unallocated
DM2_D02	Packaging Machine Stop
DM2_D03	Packaging Machine Start
DM2_D04	Unallocated
DM2_D05	Unallocated
DM2_D06	Unallocated
DM2_D07	Unallocated
DM1_DI0	Occupied
DM1_DI1	Occupied
DM1_DI2	Unallocated
DM1_DI3	Start
DM1_DI4	Suspend
DM1_DI5	Continue
DM1_DI6	Emergency Stop
DM1_DI7	Reset
DM2_DI0	Photoelectric Sensor
DM2_DI1	Unallocated
DM2_DI2	Unallocated
DM2_DI3	Unallocated
DM2_DI4	Unallocated
DM2_DI5	Unallocated
DM2_DI6	Unallocated
DM2_DI7	Unallocated

The Unallocated Port Can Be Invoked In Programming.